



Material - ASTM B271 High-Lead Tin Bronze UNS C93200

Standard Specification for Copper-Base Alloy Centrifugal Castings

Group - Non-Ferrous Copper Alloy

Sub Group - ASTM B271 Copper-Base Alloy Centrifugal Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Rod, Bar, Tube and Shapes

Chemical Composition			Heat Treatment	
Tin	Sn %	6.300 - 7.500	As-Cast	
Lead	Pb %	6.000 - 8.000		
Zinc	Zn %	2.000 - 4.000		
Iron	Fe %	0.200 max.		
Ni + Co	Ni% + Co%	1.000 max.		
Aluminium	Al %	0.005 max.		
Silicon	Si %	0.005 max.		
Antimony	Sb %	0.350 max.		
Sulphur	S %	0.080 max.	Mechanical Properties	
Phosphorus	P %	0.150 max.	Tensile Strength in Mpa	248 min.
Copper	Cu %	81.000 - 85.000	Yield Strength in Mpa	110 min.
-	-	-	Elongation in %	18 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
B30 C93200	ASTM	USA	Ingot and Casting	
SB-505 C93200	ASME	USA	Casting	
SB-584 C93200	ASME	USA	Casting	
C93200	SAE	USA	Casting	
C93200	AS	Australia	Ingots and Casting	
CA932	SAE	USA	Casting	
SAE 660	SAE	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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